

## Active Sites of Molybdenum Sulfide Catalysts Supported on Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> for Hydrodesulfurization and Hydrogenation

YASUAKI OKAMOTO, AKINORI MAEZAWA,<sup>1</sup> AND TOSHINOBU IMANAKA

*Department of Chemical Engineering, Faculty of Engineering Science, Osaka University, Toyonaka, Osaka 560, Japan*

Received February 22, 1989; revised June 6, 1989

A comparative characterization of sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> and MoO<sub>3</sub>/TiO<sub>2</sub> catalysts was conducted by using LRS, XPS, IR, and TDS of NO. On the basis of the characterization, the active sites were estimated for the hydrodesulfurization of thiophene and hydrogenation of butadiene. The LRS and XPS results indicated that sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts consisted of MoS<sub>2</sub>-like phases and Mo(V) species, while sulfided MoO<sub>3</sub>/TiO<sub>2</sub> catalysts were fully sulfided to MoS<sub>2</sub>-like phases. The TDS of NO demonstrated that there were at least two distinctly different NO adsorption sites on sulfided molybdenum catalysts. They were assigned to triply ( $\alpha$ ) and doubly ( $\beta$ ) cus Mo-sites on the basis of the H<sub>2</sub>S-NO coadsorption. The fractions of  $\alpha$ - and  $\beta$ -sites depended on both molybdenum loading and support, suggesting a variation in the morphology of MoS<sub>2</sub>-like phases. The number of  $\alpha$ -sites was linearly correlated to the activity for the hydrogenation of butadiene at 273 K, being independent of the support. This suggests that  $\alpha$ -sites are responsible for the hydrogenation. Hydrogenation cycles involving  $\alpha$ -sites are proposed at low and high reaction temperatures and in the presence and absence of H<sub>2</sub>S. With the HDS reaction, separate parabolic correlations were obtained for the MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> and MoO<sub>3</sub>/TiO<sub>2</sub> catalysts between the activity and NO adsorption, suggesting dual sites as the HDS active centers and negative effects of molybdenum sulfide-support interactions. © 1989 Academic Press, Inc.

### INTRODUCTION

Molybdenum sulfide hydrodesulfurization (HDS) catalysts have been extensively investigated because of their academic interest as well as their industrial importance (1, 2). To obtain information on the active sites of the catalysts, correlations between the HDS activities of promoted or unpromoted molybdenum sulfide catalysts and the amount of adsorbed probe molecules have been examined by many workers. Tauster *et al.* (3) showed a linear correlation between the HDS activity of dibenzothiophene and O<sub>2</sub> adsorption for unsupported MoS<sub>2</sub> catalysts. As for HDS over sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts, linear correlations were also obtained for O<sub>2</sub> adsorption by Bachelier *et al.* (4) and Jung *et al.* (5), while parabolic relations were reported by

Zwierzak *et al.* (6) and Topsøe *et al.* (7). The amount of NO adsorption was fairly well correlated to the thiophene HDS activity of MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts (5, 7-10), while no good linear correlations were obtained for the hydrogenation of 1-hexene (673 K) (9), suggesting different active sites for the HDS and hydrogenation. However, the configuration of the active sites on sulfided molybdenum catalysts is not yet sufficiently unveiled for HDS and hydrogenation.

In the present study, a NO desorption technique was applied to molybdenum sulfide catalysts supported on TiO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub> in order to reveal the active sites for the HDS of thiophene and the hydrogenation of butadiene and to obtain some insights into support effects on the catalytic behaviors of sulfided molybdenum catalysts.

With respect to the effect of support on the HDS activity of molybdenum sulfides, Ng and Gulari (11) have reported that TiO<sub>2</sub>-

<sup>1</sup> Present address: Shizuoka University, Hamamatsu, Japan.

supported molybdenum sulfide catalysts are more active in thiophene HDS reactions than  $\text{Al}_2\text{O}_3$ -supported catalysts. Nishijima and co-workers (12, 13) have shown similar results for the hydrocracking of diphenylmethane (10 wt%  $\text{MoO}_3$ ). According to Muralidhar *et al.* (14), however, a  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalyst showed higher HDS performance than a  $\text{MoO}_3/\text{TiO}_2$  catalyst (8 wt% Mo). In contrast to HDS, the hydrogenation activity of  $\text{Al}_2\text{O}_3$ -supported catalysts has been reported to be higher than that of  $\text{TiO}_2$ -supported catalysts (12–14). It is apparent that the catalytic behavior of molybdenum sulfide depends strongly on the support.

Several workers (15–18) have characterized molybdenum species supported on  $\text{TiO}_2$  in an oxidic state by using X-ray photoelectron and laser Raman spectroscopies and a temperature programmed reduction technique. Their results are in good agreement with each other. At a low loading level of  $\text{MoO}_3$  (i.e., under a monolayer coverage) surface molybdate species interacting with the support are formed, whereas at a higher  $\text{MoO}_3$  content crystalline  $\text{MoO}_3$  is detected. These results are analogous to those for  $\text{Al}_2\text{O}_3$ -supported catalysts (1, 19, 20). Sulfided  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts have been characterized in detail by many workers (1, 2) using XPS (21, 22), LRS (23, 24), EXAFS (25), and other techniques (24, 26). Nevertheless, detailed characterization of sulfided  $\text{MoO}_3/\text{TiO}_2$  catalysts has rarely been carried out.

In order to address the configuration of the active sites on molybdenum sulfides supported on  $\text{Al}_2\text{O}_3$  and  $\text{TiO}_2$ , NO adsorption studies were carried out by using IR and thermal desorption spectroscopies (TDS). X-ray photoelectron (XPS) and laser Raman (LRS) spectroscopies were also employed to characterize the sulfided catalysts.

#### EXPERIMENTAL

$\gamma\text{-Al}_2\text{O}_3$  was supplied by the Catalysis Society of Japan as a reference catalyst (JRC-

ALO-4, BET surface area  $163 \text{ m}^2 \text{ g}^{-1}$ ) (20).  $\text{TiO}_2$  was provided by Nippon Aerosil Co. (Degussa, P-25,  $53 \text{ m}^2 \text{ g}^{-1}$ ). Supported molybdenum catalysts were prepared by an incipient impregnation method. The molybdenum concentration per surface area was adjusted to be  $6.4\text{--}118 \times 10^{13} \text{ Mo cm}^{-2}$  (1–23 wt%  $\text{MoO}_3$ ). An aqueous solution of appropriate concentration of ammonium heptamolybdate (Nakarai Chemicals) was added to the support and kneaded for 10 min at room temperature. Subsequently, the catalyst slurry was dried at 383 K for 18 h, followed by 5-h calcination in air at 823 K for  $\text{Al}_2\text{O}_3$  or at 773 K for  $\text{TiO}_2$ . The lower calcination temperature for the  $\text{MoO}_3/\text{TiO}_2$  catalysts was adopted to avoid the sintering of  $\text{TiO}_2$ .

Presulfidation of the catalyst was carried out at 673 K for 1.5 h in a stream of an atmospheric pressure of  $\text{H}_2\text{S}/\text{H}_2$  (0.1, 500 ml STP  $\text{min}^{-1}$ ). Subsequently, the HDS reaction of thiophene was carried out at the same temperature in a stream of an atmospheric pressure of thiophene/ $\text{H}_2$  (1.6% thiophene, 1 liter STP  $\text{min}^{-1}$ ), followed by the measurement of an averaged catalytic activity at the reaction time 1–1.5 h. The reaction gas was analyzed by glc.

After the HDS reaction, the catalyst was treated with a stream of an atmospheric pressure of deoxygenated and dehydrated  $\text{H}_2$  at 673 K for 1 h and then evacuated for 1 h at the same temperature. After the catalyst was cooled to room temperature under a dynamic vacuum, the amount of NO chemisorption was volumetrically measured at room temperature (the catalyst was exposed to NO for 30 min and evacuated for 1 h, accompanied by NO physisorption experiments).

The hydrogenation of 1,3-butadiene was carried out at 273 K over a molybdenum catalyst using a closed circulation system (220 ml). The pressure of butadiene/ $\text{H}_2$  (1/2) was 7.3 kPa. The catalysts had been presulfided under the same conditions as for the HDS reaction, followed by an  $\text{H}_2$ -treatment at 673 K for 1 h. The sample was then evacuated.

uated at 673 K for 1 h prior to the hydrogenation reaction.

The XP spectra of sulfided catalysts were recorded without exposing to air. The XPS measurements were made on a Hitachi 507 photoelectron spectrometer using  $AlK\alpha_{1,2}$  radiation (1486.6 eV). The anode was operated at 9 kV and 50 mA. Assuming linear backgrounds, XPS intensity ratios were determined by using the integrated areas of the  $Mo3d$ ,  $Al2p$ , and  $Ti2p$  levels. Binding energies (BE) were referenced to the support level, which had been determined by using the  $C1s$  level at 285.0 eV due to adventitious carbon.

The measurement of IR spectra and TDS of NO and LRS were made *in situ* for sulfided catalyst samples. The sample was exposed to NO at room temperature for IR or TDS study. The IR spectra of the catalyst were recorded in a transmittance mode at room temperature by using self-supporting wafers on a Hitachi EPI-G double beam spectrophotometer.

The TDS study of NO adsorbed on a sulfided catalyst was conducted in a dynamic vacuum by increasing the desorption temperature at a rate of  $1.8\text{ K min}^{-1}$  from room temperature to ca. 570 K. Evolved gases were continuously and repeatedly analyzed by a mass filter (ULVAC, MSQ-105A).

The *in situ* LR spectra were obtained at room temperature with a JASCO R-800 spectrometer equipped with a double monochromator. The 514.5-nm line of a NEC GLS-3200  $Ar^+$  laser was used for excitation at an intensity of 150 mW at the source. A spectral resolution was  $5\text{ cm}^{-1}$ . The spectra of sulfided catalysts were obtained without exposure to air or moisture by vacuum sealing in Pyrex glass tubes.

## RESULTS

The HDS of thiophene was carried out at 673 K over a molybdenum catalyst presulfided with  $H_2S/H_2$  (1/10) at 673 K. The sulfided catalyst was characterized by LRS and XPS. Figure 1 shows the LR spectra of presulfided  $Al_2O_3$ - and  $TiO_2$ -supported cata-

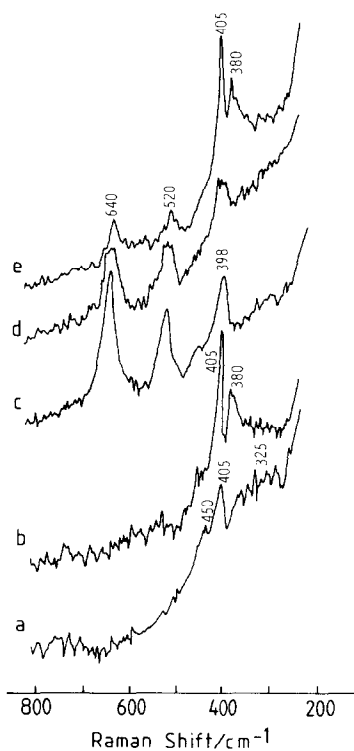


FIG. 1. *In situ* laser Raman spectra for sulfided molybdenum catalysts: (a)  $MoO_3/Al_2O_3$  (2.4); (b)  $MoO_3/Al_2O_3$  (13.0); (c)  $MoO_3/TiO_2$  (2.9); (d)  $MoO_3/TiO_2$  (4.8); and (e)  $MoO_3/TiO_2$  (9.1). The number in parentheses represents  $MoO_3$  content (wt%).

lysts. The  $Mo=O$  stretching vibration bands around  $960\text{ cm}^{-1}$  in the oxidic catalysts, which are attributed to interaction species (18–20, 27, 28), were completely eliminated on presulfidation. The spectra (a, b, and e) show two bands characteristic of  $MoS_2$  (380 and  $405\text{ cm}^{-1}$ ) (23, 29), the lower wavenumber band for the 2.4-wt%  $MoO_3/Al_2O_3$  catalyst (a) being indistinct due to its weak and broad nature compared to the  $405\text{-cm}^{-1}$  band. With the 4.8-wt%  $MoO_3/TiO_2$  catalyst (d), the relevant spectral region was obscured by a relatively intense band at  $398\text{ cm}^{-1}$  assigned to  $TiO_2$  (anatase) (18). However, a weak band around  $405\text{ cm}^{-1}$  suggests the presence of the doublet bands due to  $MoS_2$ . The LR signals around  $400\text{ cm}^{-1}$  were completely disturbed for the  $MoO_3/TiO_2$  catalysts con-

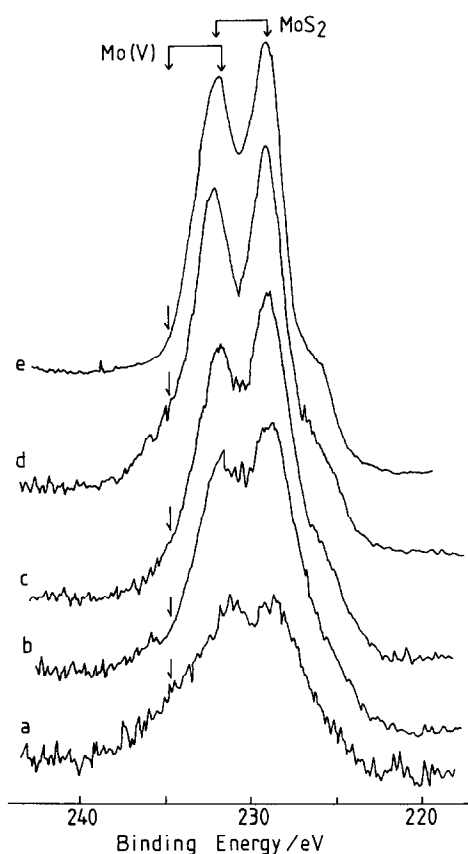


FIG. 2.  $\text{Mo}3d$  XP spectra of sulfided  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts after the thiophene HDS and subsequent  $\text{H}_2$ -treatment at 673 K. The molybdenum contents are (a) 2.4, (b) 9.1, (c) 13.0, and (d) 23.1 wt%  $\text{MoO}_3$ . The spectrum (e) shows the  $\text{Mo}3d$  band for  $\text{MoS}_2$ .

taining less than 2.9 wt% and then no decisive conclusions were obtained from LRS. The peaks at 640 and 520  $\text{cm}^{-1}$  for the  $\text{MoO}_3/\text{TiO}_2$  are also attributed to  $\text{TiO}_2$  (anatase) (18).

In addition to these peaks, broad structures were observed around 325 and 450  $\text{cm}^{-1}$  for the 2.4-wt%  $\text{MoO}_3/\text{Al}_2\text{O}_3$  (a). With the other catalysts, no evidence was obtained to the presence of these bands, taking into consideration a weak band at 468  $\text{cm}^{-1}$  due to  $\text{MoS}_2$  (23). It was shown previously (24) that the LR bands around 325 and 450  $\text{cm}^{-1}$  were the main signals when  $\text{H}_2$ -prereduced 13-wt%  $\text{MoO}_3/\text{Al}_2\text{O}_3$  was sulfided during the HDS of thiophene at 673 K and that these bands were replaced

by sharp bands at 380 and 405  $\text{cm}^{-1}$  after a prolonged reaction time (12 h). These broad bands were assigned to oxysulfide or highly dispersed amorphous molybdenum sulfides (24).

The  $\text{Mo}3d$  XP spectra for the sulfided  $\text{MoO}_3/\text{Al}_2\text{O}_3$  and  $\text{MoO}_3/\text{TiO}_2$  catalysts are shown in Figs. 2 and 3, respectively. Before the XPS measurements, the catalyst was used for the HDS reaction of thiophene and subsequently treated with an atmospheric pressure of  $\text{H}_2$  at 673 K. The  $\text{H}_2$ -treatment was conducted with an intention to eliminate possible carbon deposits and labile sulfur atoms which are expected to be in a dynamic equilibrium with the reaction gas during the HDS at 673 K. The XP spectral features in Figs. 2 and 3 were not essentially varied by the  $\text{H}_2$ -treatment.

The BE values of the  $\text{Mo}3d_{5/2}$  band for the sulfided catalysts are summarized in Table 1. These values are close to that of

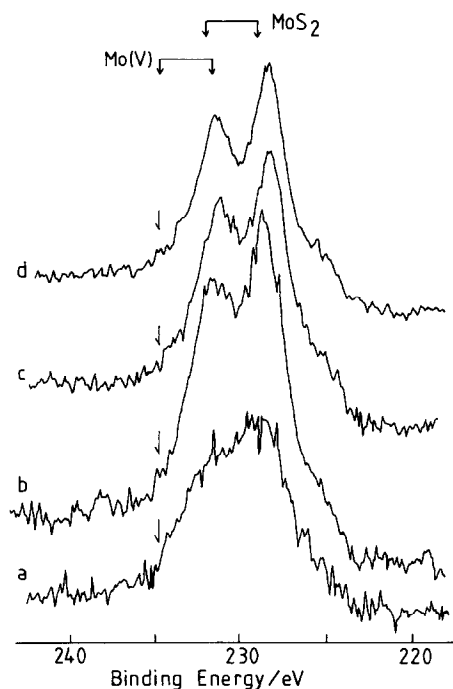


FIG. 3.  $\text{Mo}3d$  XP spectra of sulfided  $\text{MoO}_3/\text{TiO}_2$  catalysts after the thiophene HDS reaction and subsequent  $\text{H}_2$ -treatment at 673 K. The molybdenum contents are (a) 1.0, (b) 2.9, (c) 4.8, and (d) 9.1 wt%  $\text{MoO}_3$ .

TABLE 1  
XPS Results on the Supported Molybdenum  
Sulfide Catalysts<sup>a</sup>

Molybdenum content (wt%) (10 <sup>13</sup> Mo cm <sup>-2</sup> )	BE of Mo3d <sub>5/2</sub> (eV)	S/Mo atomic ratio
Al <sub>2</sub> O <sub>3</sub> (Al2p = 74.0 eV)		
2.4	6.4	228.9
4.8	12.8	228.8
9.1	25.6	228.9
13.0	38.3	228.9
16.7	51.1	229.1
23.1	76.7	229.0
TiO <sub>2</sub> (Ti2p <sub>3/2</sub> = 458.5 eV)		
1.0	7.9	228.7
2.9	23.6	228.7
4.8	39.3	228.3
9.1	78.6	228.4
13.0	118	228.3

<sup>a</sup> Measured after the HDS of thiophene and subsequent H<sub>2</sub>-treatment at 673 K.

<sup>b</sup> Measured after presulfidation and subsequent evacuation at 673 K.

MoS<sub>2</sub> (229.0 eV) except for the MoO<sub>3</sub>/TiO<sub>2</sub> containing  $\geq 4.8$  wt%. These reduced values are considered to result from differential charging of the catalyst surface as a consequence of insufficient electrical contact between molybdenum sulfides and support surface (19, 30).

With the MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> and MoO<sub>3</sub>/TiO<sub>2</sub> catalysts, the  $I_{\text{Mo}}/I_{\text{Al(Ti)}}$  XPS intensity ratio linearly increased up to ca.  $40 \times 10^{13}$  Mo cm<sup>-2</sup> (13 wt% MoO<sub>3</sub> for Al<sub>2</sub>O<sub>3</sub> and 6 wt% for TiO<sub>2</sub>) and deviated from the linear line at higher molybdenum concentration. It was found that the intensity ratio did not appreciably vary on presulfidation and HDS reaction. Accordingly, the XPS ratio suggests that molybdenum sulfides are uniformly dispersed on both catalyst systems below ca.  $40 \times 10^{13}$  Mo cm<sup>-2</sup>.

As for the MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts, the Mo3d band was broad and ill-resolved for the catalyst containing 2.4 wt% MoO<sub>3</sub>, as shown in Fig. 2a. A shoulder peak at 226 eV on the Mo3d envelope is the S2s line (21,

22). The resolution of Mo3d<sub>5/2</sub> and 3d<sub>3/2</sub> sub-levels increased with increasing molybdenum content. These XPS observations were previously noted (22). The BE values due to Mo(V) species (231.6 and 234.6 eV for Mo3d<sub>5/2</sub> and 3d<sub>3/2</sub>, respectively) (21) are shown in Figs. 2 and 3. It is noteworthy that in Fig. 2 a weak hump, which cannot be seen for the spectrum of MoS<sub>2</sub> (e), is apparently observed around 234.6 eV in the spectra. This is indicative of the formation of Mo(V) species. The broad spectrum for the 2.4-wt% catalyst (a) is attributed to the presence of a considerable proportion of Mo(V) species. On the basis of the deconvolution of the Mo3d XP spectra, Li and Hercules (21) have quantitatively shown the presence of reduction- and sulfidation-resistant Mo(V) species on sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts.

Contrary to the Al<sub>2</sub>O<sub>3</sub>-supported catalysts, the MoO<sub>3</sub>/TiO<sub>2</sub> catalysts showed no significant XPS signal around 234.6 eV (Fig. 3) irrespective of the molybdenum loading. An ill-resolved spectrum for 1.0-wt% catalyst is considered to be due mainly to charging effects (19, 22) rather than the presence of Mo(V) species. The XP spectra in Figs. 2 and 3 apparently suggest that molybdenum species supported on TiO<sub>2</sub> are more readily reduced and sulfided than those on Al<sub>2</sub>O<sub>3</sub>.

It was found from the temperature-programmed reduction (TPR) experiments (5% H<sub>2</sub> in Ar, 5 K min<sup>-1</sup>) that the reduction temperature and averaged oxidation number of reduced molybdenum on the TiO<sub>2</sub>-supported catalyst were lower than those on the Al<sub>2</sub>O<sub>3</sub>-supported catalyst (oxidation number: ca. 4 for 4.8-wt% MoO<sub>3</sub>/TiO<sub>2</sub> at 643 K and ca. 5 for 13-wt% MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> at 693 K) at a similar surface molybdenum loading ca.  $40 \times 10^{13}$  Mo cm<sup>-2</sup>.

The degree of sulfidation of molybdenum, S/Mo atomic ratio, was estimated from the S2p/Mo3d XPS intensity ratio by using MoS<sub>2</sub> as a standard compound. These values are also summarized in Table 1. A slight sulfur deposition on the TiO<sub>2</sub> surface

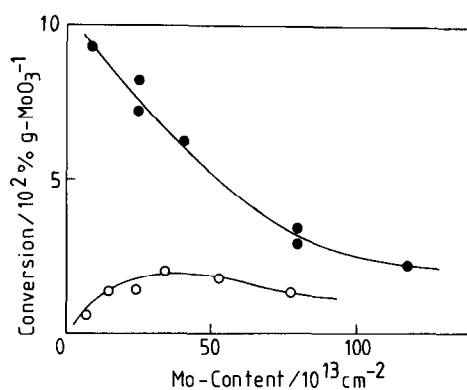


Fig. 4. Dependence of thiophene HDS activity of sulfided molybdenum catalyst at 673 K on the molybdenum content per surface area of the support:  $\circ$ ,  $\text{MoO}_3/\text{Al}_2\text{O}_3$ ;  $\bullet$ ,  $\text{MoO}_3/\text{TiO}_2$ .

was corrected ( $S2p/\text{Ti}2p = 0.011$  and  $0.014$  after and before the  $\text{H}_2$ -treatment, respectively, and  $S2p = 163.9 \text{ eV}$ ) in the calculation of the S/Mo ratio for sulfided  $\text{MoO}_3/\text{TiO}_2$ . The sulfidation of  $\text{Al}_2\text{O}_3$  was below the detection limit of the present XP spectrometer. With the  $\text{Al}_2\text{O}_3$ - and  $\text{TiO}_2$ -supported molybdenum sulfide catalysts, the S/Mo ratio was 1.6–1.8 except for the low molybdenum content catalysts, which showed slightly lowered S/Mo ratios (ca. 1.4).

The S/Mo ratios were also obtained for the catalysts just after the presulfidation and evacuation at 673 K for 1 h (before the reaction and subsequent  $\text{H}_2$ -treatment) and are summarized in Table 1. As for the  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts, these S/Mo ratios were identical with the ratios after the reaction and subsequent  $\text{H}_2$ -treatment within the accuracy of the XPS measurements ( $\pm 0.05$ ). Nevertheless, the extent of sulfidation for the  $\text{MoO}_3/\text{TiO}_2$  catalyst was considerably reduced by the reaction and  $\text{H}_2$ -treatment following the presulfidation.

The specific activity of the catalyst (thiophene conversion per g  $\text{MoO}_3$ ) is shown in Fig. 4 as a function of surface molybdenum concentration (molybdenum loading per surface area of the support) to facilitate a strict comparison between the chemical na-

ture of the supports by eliminating surface area effects. The specific activity of  $\text{MoO}_3/\text{TiO}_2$  decreased with increasing molybdenum content, while that of  $\text{MoO}_3/\text{Al}_2\text{O}_3$  showed a broad maximum at ca.  $35 \times 10^{13} \text{ Mo cm}^{-2}$  (13 wt%  $\text{MoO}_3$ ). Evidently,  $\text{MoO}_3/\text{TiO}_2$  exhibited much higher specific activity than  $\text{MoO}_3/\text{Al}_2\text{O}_3$ . The higher efficiency of  $\text{TiO}_2$ -supported catalysts for HDS is consistent with the results of other workers (11–13).

The activities of the catalysts are summarized in Table 2 for the HDS of thiophene (673 K) and the hydrogenation of butadiene (273 K). In contrast to the HDS, the  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalyst showed a hydrogenation activity comparable to or higher than that of the  $\text{MoO}_3/\text{TiO}_2$  catalyst at a similar  $\text{MoO}_3$  loading. This is in agreement with the results in the literature (12, 13).

In order to obtain some information about the active sites on the sulfided molybdenum catalysts for the HDS and hydrogenation reactions, a volumetric measurement of NO chemisorption was carried out at room temperature for the  $\text{Al}_2\text{O}_3$ - and  $\text{TiO}_2$ -supported catalysts after the HDS reaction and a subsequent  $\text{H}_2$ -treatment. The amounts of NO adsorption are presented in Table 2.

The IR study of NO adsorption on sulfided catalysts showed characteristic doublet signals at 1793 and 1696  $\text{cm}^{-1}$  for the  $\text{MoO}_3/\text{TiO}_2$  (2.9 wt%) and at 1791–1794 and 1700  $\text{cm}^{-1}$  for the  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts (2.4–16.7 wt%). The NO molecules on  $\text{H}_2$ -reduced molybdenum oxides showed IR bands at 1820 and 1710  $\text{cm}^{-1}$ . These results are in good agreement with the previous results (31) and those of other workers (32). No IR bands of NO adsorbed on the support was observed.

The NO/Mo atomic ratios for sulfided catalysts are illustrated in Fig. 5 as a function of the molybdenum content per surface area of the support. The NO/Mo ratio for  $\text{MoO}_3/\text{TiO}_2$  decreased as the molybdenum content increased, while the ratio for  $\text{MoO}_3/\text{Al}_2\text{O}_3$  attained a maximum at 4.8

TABLE 2  
NO Adsorptions on Molybdenum Sulfide Catalysts Supported on Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub>

MoO <sub>3</sub> content (wt%)	Amount of NO ads (10 <sup>-5</sup> mol g cat <sup>-1</sup> )			$\alpha/(\alpha + \beta)$	NO/Mo ratio	Catalytic activity <sup>a</sup>	
	total	$\alpha$	$\beta$			HDS	HG
Al <sub>2</sub> O <sub>3</sub>							
2.4	4.3	2.8	1.5	0.66	0.26	31	4.2
4.8	11.5	7.9	3.6	0.69	0.35	134	17.3
9.1	18.4	14.4	4.0	0.78	0.29	276	36.5
13.0	19.8	15.6 <sup>b</sup>	4.2 <sup>b</sup>	0.79 <sup>b</sup>	0.22	554	31.0
16.7	21.8	17.4	4.4	0.80	0.19	620	39.9
23.1	23.0	18.2	4.8	0.79	0.14	683	43.9
TiO <sub>2</sub>							
1.0	5.8	3.2	2.6	0.56	0.84	162	2.6
2.9	10.8	6.2	4.6	0.57	0.54	340	8.0
4.8	11.1	6.7 <sup>b</sup>	4.4 <sup>b</sup>	0.60 <sup>b</sup>	0.33	599	12.5
9.1	8.0	5.3	2.7	0.66	0.13	460	12.0
13.0	7.7				0.085	669	

<sup>a</sup> 10<sup>-8</sup> mol g cat<sup>-1</sup> s<sup>-1</sup>. Reaction temperature, HDS of thiophene, 673 K; HG (hydrogenation) of butadiene, 273 K.

<sup>b</sup> Estimated by interpolation.

wt% MoO<sub>3</sub>. It is apparent that at a similar surface molybdenum concentration the NO/Mo ratio for the MoO<sub>3</sub>/TiO<sub>2</sub> is larger than that for MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>, in particular, below the molybdenum content  $40 \times 10^{13}$  Mo cm<sup>-2</sup>. On the other hand, when the NO/Mo ratios are compared at a similar wt% of MoO<sub>3</sub>, the NO/Mo ratio for the MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> is higher than that for the MoO<sub>3</sub>/TiO<sub>2</sub> ex-

cept for <3 wt%. This is a consequence of a large difference in the surface area of the support.

It is interesting to examine whether the higher HDS activity of MoO<sub>3</sub>/TiO<sub>2</sub> is ascribed to a larger concentration of catalytically active cus Mo-sites than that of MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> (Fig. 4), as suggested from the results in Fig. 5. The turnover frequency (TOF) of the catalyst was calculated on the basis of the amount of NO adsorption, assuming that NO adsorbs on one Mo-site in a pair (33–35) and that NO adsorption sites constitute the catalytically active centers for the HDS of thiophene. The TOF values of MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> and MoO<sub>3</sub>/TiO<sub>2</sub> are depicted in Fig. 6 against the surface molybdenum concentration. The TOF values of both catalyst systems increased with increasing Mo-content and leveled off around  $40 \times 10^{13}$  Mo cm<sup>-2</sup>. It is noteworthy that the TOF of the Al<sub>2</sub>O<sub>3</sub>-supported catalyst is about half of the TOF of the TiO<sub>2</sub>-supported catalysts even at a high molybdenum content.

The TOF of the catalyst for the hydroge-

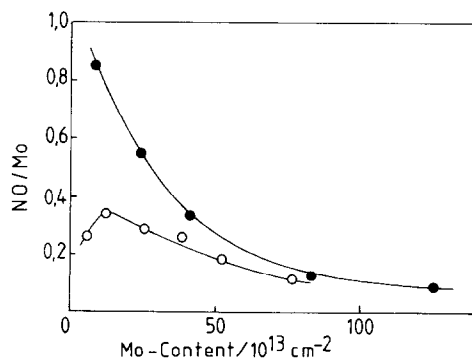


FIG. 5. Amount of NO adsorption over sulfided molybdenum catalyst as a function of the molybdenum content per surface area of the support: ○, MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>; ●, MoO<sub>3</sub>/TiO<sub>2</sub>.

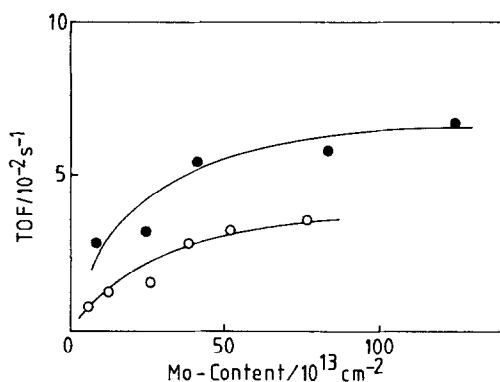


Fig. 6. TOF of the sulfided molybdenum catalyst for the HDS of thiophene at 673 K as a function of the molybdenum loading per surface area of the support: ○, MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>; ●, MoO<sub>3</sub>/TiO<sub>2</sub>.

nation of butadiene at 273 K was also calculated on the basis of the amount of NO adsorption. The preadsorption of NO was found to completely inhibit the hydrogenation over the MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> and MoO<sub>3</sub>/TiO<sub>2</sub> catalysts. The TOF is presented in Fig. 7 as a function of the surface molybdenum concentration. The TOF of both catalyst systems increased with increasing molybdenum content. It is evident in Fig. 7 that the TOF of the Al<sub>2</sub>O<sub>3</sub>-supported catalyst is higher than that of the TiO<sub>2</sub>-supported catalyst, in contrast to the TOF for the HDS.

The results in Figs. 6 and 7 may suggest that there are several kinds of *cus* Mo-sites exhibiting different catalytic properties on supported molybdenum sulfide catalysts. TDS studies of NO adsorbed on the catalyst were conducted with an intention to differentiate these *cus* Mo-sites. The catalysts presulfided and subsequently H<sub>2</sub>-treated at 673 K were exposed to NO at room temperature and evacuated for 30 min before the TDS experiments. Figure 8 shows the TDS profiles of NO (*m/e* = 30) for the sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> and MoO<sub>3</sub>/TiO<sub>2</sub> catalysts. Evidently, at least two distinctly different desorption peaks were observed at 395 ± 5 and 480 ± 5 K. The NO desorption peaks at lower and higher temperatures are denoted as  $\alpha$ - and  $\beta$ -peaks

here. The production of N<sub>2</sub>O (*m/e* = 44) was observed during the TDS experiments. The intensity ratio of the signal of N<sub>2</sub>O to that of NO was 0.95, almost independent of the desorption temperature and catalyst sample within the accuracy (±0.1) (On the other hand, the N<sub>2</sub>O/NO signal intensity ratio was found to depend appreciably on the mass spectrometer used, probably because of different sensitivity factors). NO desorptions from the supports treated analogously to the catalyst were not detected under the present TDS conditions. Coupled with the IR results mentioned above, it is concluded that  $\alpha$ - and  $\beta$ -NO desorb from sulfided *cus* Mo-sites.

A peak resolution of the TDS profile was graphically carried out assuming two symmetric desorption peaks with constant fwhm (full width at half maximum) values of 91 ± 3 K ( $\alpha$ -peak) and 82 ± 3 K ( $\beta$ -peak). The separated component peaks are also illustrated in Fig. 8. The proportion of  $\alpha$ -NO in the total NO adsorption ( $\alpha/(\alpha + \beta)$ ) was calculated on the basis of the peak areas of  $\alpha$ - and  $\beta$ -NO desorption. The respective amounts of  $\alpha$ - and  $\beta$ -NO species were estimated from each proportion and the total amount of NO adsorption. They are summarized in Table 2. The  $\alpha/(\alpha + \beta)$  ratios and then the amounts of respective NO species

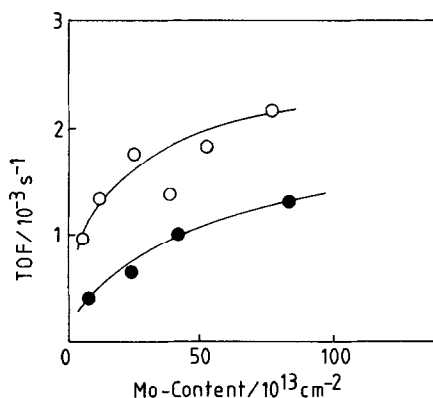


Fig. 7. TOF of the sulfided molybdenum catalyst for the hydrogenation of butadiene at 273 K as a function of molybdenum content per surface area of the support: ○, MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>; ●, MoO<sub>3</sub>/TiO<sub>2</sub>.



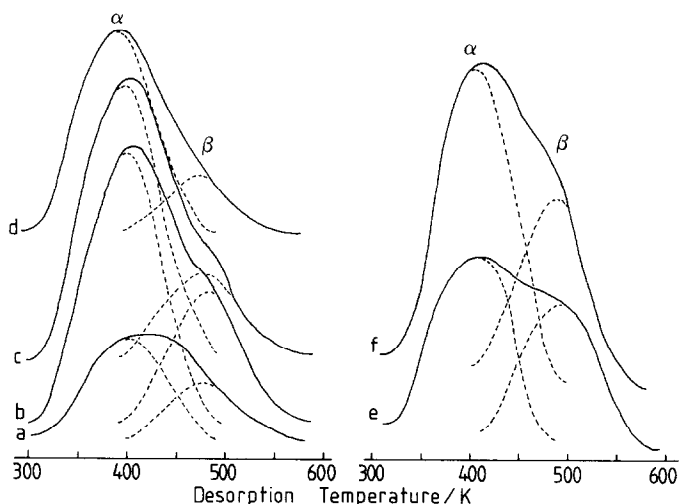


FIG. 8. TDS profiles ( $m/e = 30$ ) of NO adsorbed on sulfided molybdenum catalysts: (a)  $\text{MoO}_3/\text{Al}_2\text{O}_3$  (2.4); (b)  $\text{MoO}_3/\text{Al}_2\text{O}_3$  (4.8); (c)  $\text{MoO}_3/\text{Al}_2\text{O}_3$  (9.1); (d)  $\text{MoO}_3/\text{Al}_2\text{O}_3$  (16.7); (e)  $\text{MoO}_3/\text{TiO}_2$  (2.9); and (f)  $\text{MoO}_3/\text{TiO}_2$  (9.1). The number in parentheses represents the  $\text{MoO}_3$  content (wt%). The dashed curves show resolved  $\alpha$ - and  $\beta$ -peaks.

were estimated for some catalysts by interpolation. It is evident from Fig. 8 and Table 2 that the proportion of  $\alpha$ -NO increases with increasing molybdenum content for  $\text{MoO}_3/\text{Al}_2\text{O}_3$  and  $\text{MoO}_3/\text{TiO}_2$  and that the proportion of  $\alpha$ -NO on  $\text{MoO}_3/\text{Al}_2\text{O}_3$  is larger than that on  $\text{MoO}_3/\text{TiO}_2$ .

TDS experiments of coadsorption of NO and  $\text{H}_2\text{S}$  on sulfided  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts were conducted to obtain some information about the adsorption sites of  $\alpha$ - and  $\beta$ -NO. After the NO adsorption and subsequent evacuation at room temperature, the NO/catalyst system was exposed to  $\text{H}_2\text{S}$  (5.3 kPa) for 30 min and evacuated for 30 min at room temperature. The TDS spectra of NO are shown in Fig. 9 together with resolved desorption peaks. The  $\text{N}_2\text{O}/\text{NO}$  ratio was found to decrease by  $50 \pm 10\%$ . The desorption temperatures of  $\alpha$ - and  $\beta$ -peaks were about 425 and 480 K, respectively. The fwhm values were nearly equivalent to those in Fig. 8 except for the  $\alpha$ -peak for the 16.7 wt% catalyst, which could not be deconvoluted without using a slightly increased fwhm (100 K). The  $\alpha/(\alpha + \beta)$  ratios were 0.74 and 0.77 for the 9.1 and 16.7 wt%  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts, respectively. They

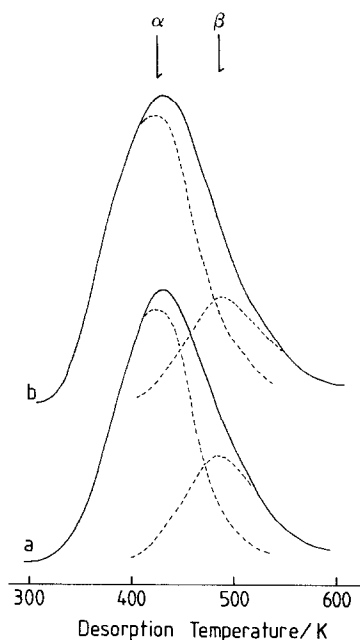


FIG. 9. TDS profiles ( $m/e = 30$ ) of  $\text{H}_2\text{S}$ -NO coadsorption on sulfided  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts.  $\text{H}_2\text{S}$  was introduced into the catalyst after preadsorption of NO. (a) 9.1 and (b) 16.7 wt%  $\text{MoO}_3$ . The dashed lines show resolved  $\alpha$ - and  $\beta$ -peaks.

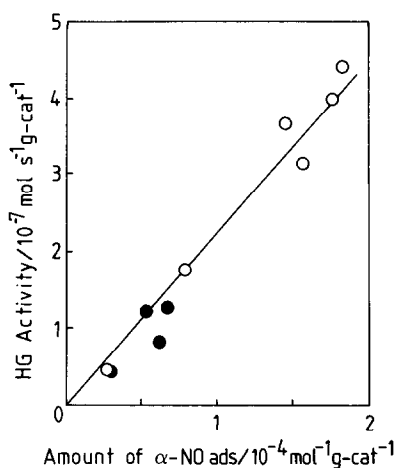


FIG. 10. Correlation between the activity of sulfided molybdenum catalyst and the amount of  $\alpha$ -NO adsorption for the hydrogenation of butadiene at 273 K:  $\circ$ ,  $\text{MoO}_3/\text{Al}_2\text{O}_3$ ;  $\bullet$ ,  $\text{MoO}_3/\text{TiO}_2$ .

are close to the corresponding ratios for the adsorption of NO alone in Table 2. It is worth noting here that on the coadsorption of NO and  $\text{H}_2\text{S}$  the desorption temperature of  $\alpha$ -NO is increased by 30 K, while that of  $\beta$ -NO is not affected within experimental accuracy ( $\pm 5$  K). The desorption peak of  $\text{H}_2\text{S}$  ( $m/e = 34$ ) was observed at ca. 360 K. This is assigned to  $\text{H}_2\text{S}$  adsorbed on the bare  $\text{Al}_2\text{O}_3$  surface (36). Hydrogen sulfide adsorbed on sulfided molybdenum sites is expected to desorb at  $>600$  K (36).

In order to estimate the active sites for the hydrogenation of butadiene and the HDS of thiophene, correlations between the catalytic activities and the amount of NO adsorption were examined. The hydrogenation activity is shown in Fig. 10 as a function of the amount of  $\alpha$ -NO species. A fairly good linear correlation was obtained that included both  $\text{MoO}_3/\text{Al}_2\text{O}_3$  and  $\text{MoO}_3/\text{TiO}_2$  (correlation coefficient  $r^2 = 0.97$ ). The  $r^2$  values for linear correlations between the hydrogenation activity and the total amount of NO adsorption and the amount of  $\beta$ -NO were 0.94 and 0.42, respectively. The best linear correlation was obtained for  $\alpha$ -NO.

The HDS activity of the sulfided catalyst

is plotted in Fig. 11 against the total amount of NO adsorption. In contrast to the hydrogenation, separate parabolic correlations were obtained for the  $\text{Al}_2\text{O}_3$ - and  $\text{TiO}_2$ -supported catalysts, the latter system exhibiting a higher HDS activity. Although other correlations were tried, the HDS activities of both catalyst systems were not linearly correlated to the amount of  $\alpha$ - or  $\beta$ -NO adsorption. Also, they were not combined into a single curve.

#### DISCUSSION

A comparative characterization of sulfided  $\text{MoO}_3/\text{Al}_2\text{O}_3$  and  $\text{MoO}_3/\text{TiO}_2$  catalysts was carried out by using LRS and XPS. With the  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts, the LR spectra in Fig. 1 are clearly indicative of the formation of  $\text{MoS}_2$ -like species (380 and 405  $\text{cm}^{-1}$ ). This is consistent with the LRS observations of Brown *et al.* (29) and Schrader and Cheng (23). In the case of oxidic  $\text{MoO}_3/\text{Al}_2\text{O}_3$ , it is generally established (1, 19–22, 26) that molybdate species are highly dispersed up to the so-called monolayer capacity of  $\text{Al}_2\text{O}_3$  or  $40\text{--}50 \times 10^{13}$  Mo  $\text{cm}^{-2}$ . Since no appreciable change in the

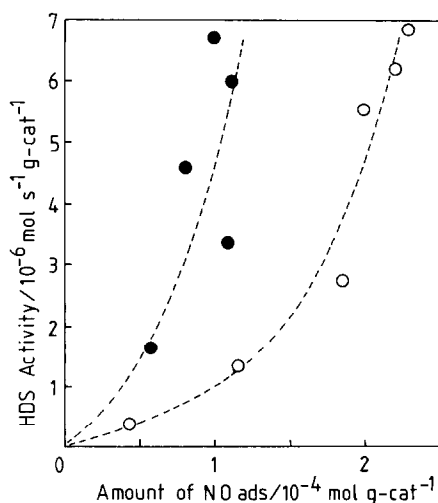


FIG. 11. Correlations between the activity of sulfided molybdenum catalyst and the total amount of NO adsorption for the HDS of thiophene at 673 K:  $\circ$ ,  $\text{MoO}_3/\text{Al}_2\text{O}_3$ ;  $\bullet$ ,  $\text{MoO}_3/\text{TiO}_2$ .

$I_{\text{Mo}}/I_{\text{Al}}$  XPS intensity ratio was observed on sulfidation, it is suggested that the dispersion of molybdenum in the sulfided catalysts is as high as that in the oxidic precursor catalysts. The EXAFS results by Clausen *et al.* (25) have suggested that MoS<sub>2</sub>-like species with crystallite size of about 1 nm are present on a sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalyst (12.4 wt% MoO<sub>3</sub>). On the basis of CO<sub>2</sub> adsorption, Zwierczak *et al.* (26) proposed the formation of monolayer slabs of MoS<sub>2</sub> for sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts containing up to 11.5 wt% MoO<sub>3</sub>. The present LRS and XPS results are in conformity with these propositions.

According to the XPS results by Hercules *et al.* (19, 21), the molybdenum species which are neither sulfided at 623 K nor H<sub>2</sub>-reduced below Mo(V) even at 773 K are attributed to isolated molybdenum species in tetrahedral configurations (Mo<sub>tet</sub>). The Mo3d XPS spectra in Fig. 2 for the sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts clearly demonstrate the presence of Mo(V) species after the sulfidation at 673 K.

With the MoO<sub>3</sub>/TiO<sub>2</sub> catalysts, the LR spectra in Fig. 1 show the formation of MoS<sub>2</sub>-like species at above 4.8 wt% MoO<sub>3</sub> on sulfidation. Although no decisive conclusions could be obtained from the LR spectra, it is likely that MoS<sub>2</sub>-like species are similarly formed below 2.9 wt% MoO<sub>3</sub>. On the basis of the TPR results, the Mo–O–Ti bonds are considered to be more readily broken on reduction than the Mo–O–Al bonds (20, 37). In line with this, the XP spectra in Fig. 3 demonstrate that no residual Mo(V) species are present on the sulfided MoO<sub>3</sub>/TiO<sub>2</sub> catalysts. It is concluded that molybdenum species supported on TiO<sub>2</sub> are fully sulfided, forming exclusively MoS<sub>2</sub>-like species. This is in accord with the S/Mo ratios in Table 2 for the sulfided MoO<sub>3</sub>/TiO<sub>2</sub> catalysts prior to the H<sub>2</sub>-treatment. The S/Mo values (2.2–2.3) exceeding two suggest that the slab size of MoS<sub>2</sub> is considerably small and is the order of 1.5–2.2 nm for the MoO<sub>3</sub>/TiO<sub>2</sub> catalysts containing less than 3 wt% MoO<sub>3</sub>, on the basis

of the triangle model proposed by Kasztelan *et al.* (38). The slab size of MoS<sub>2</sub> on MoO<sub>3</sub>/TiO<sub>2</sub> is comparable to or slightly larger than that on MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> (ca. 1 nm) (25) at a similar surface molybdenum content.

The S/Mo ratio for the presulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalyst was lower than that for the MoO<sub>3</sub>/TiO<sub>2</sub> catalyst (Table 1). This apparently results from the presence of a considerable fraction of unsulfided Mo(V) species on the sulfided MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts, as shown in Fig. 2. Assuming the content of Mo(V) species to be  $9 \times 10^{13}$  Mo cm<sup>-2</sup> (isolated Mo<sub>tet</sub>) in the 13 and 16.7 wt% MoO<sub>3</sub> catalysts (20, 21), the S/Mo ratios were calculated to be 2.2 and 1.9, respectively. This is consistent with the XPS results (S/Mo(IV) = 2) of Li and Hercules (21).

Nitric oxide is often used to characterize sulfided molybdenum catalysts (31, 32). It has been revealed by XPS (39) that NO adsorbs on edge planes of MoS<sub>2</sub>. However, Miciukiewicz *et al.* (10) demonstrated that the amount of NO adsorption depended on the adsorption temperature. In addition, from the productions of N<sub>2</sub>O and N<sub>2</sub> on NO adsorption, it was shown that NO oxidized a partially reduced MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> at room temperature and above (40). During the present TDS study of NO adsorbed on sulfided catalysts, the production of N<sub>2</sub>O was observed as shown previously by Jung *et al.* (5). Thus, NO is not a perfect probe molecule for the characterization of molybdenum oxide and sulfide catalysts. Similarly, O<sub>2</sub> is an insufficient probe molecule. The NO/O<sub>2</sub> ratio has been reported to be four for a moderately reduced MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> (40), suggesting a dissociative adsorption of O<sub>2</sub> at 195 K. This may result in the oxidation of the adsorption sites. Recently, CO has been proposed as a more reliable probe molecule (41).

Coupled with IR techniques, NO adsorption has been demonstrated to differentiate the chemical nature of the sites, e.g., oxidic vs sulfided sites (31, 32) and molybdenum vs cobalt (42) or nickel (43). Furthermore,

the adsorption amount of NO seems to be fairly successfully correlated to the HDS activities over promoted and unpromoted catalysts as mentioned above (4, 5, 7–10, 42, 43). Accordingly, NO was employed as a practical probe molecule in the present study. The amounts of NO adsorption in Table 2 should be regarded as relative values and would provide relative numbers of active sites. The amount of NO adsorption measured after the H<sub>2</sub>-treatment at 673 K is expected to provide the maximum number of NO adsorption sites which may potentially act as active sites under the HDS reaction conditions (H<sub>2</sub>-atmosphere) at 673 K.

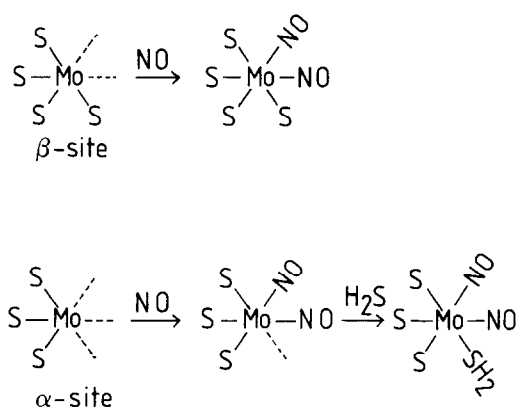
The NO/Mo ratio is considered to depend on the extent of sulfidation of precursor oxide phases, slab size and dispersion of resultant molybdenum sulfide phases, and facility of sulfur vacancy formation. As shown in Fig. 5, the NO/Mo ratio of the MoO<sub>3</sub>/TiO<sub>2</sub> catalyst decreased as the molybdenum content increased. This is explained in terms of the increase in the slab size of molybdenum sulfides with increasing molybdenum loading up to  $40 \times 10^{13}$  Mo cm<sup>-2</sup>, since the  $I_{\text{Mo}}/I_{\text{Ti}}$  XPS ratio increased linearly in this concentration range. Taking into account the saturated  $I_{\text{Mo}}/I_{\text{Ti}}$  XPS ratio at a higher molybdenum content, a further increase in the MoS<sub>2</sub>-slab size and a three-dimensional growth of MoS<sub>2</sub> crystals are considered to occur, resulting in a decrease of molybdenum dispersion. A similar interpretation is applicable to the MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts containing  $>12 \times 10^{13}$  Mo cm<sup>-2</sup> (4.8 wt% MoO<sub>3</sub>). A low NO/Mo ratio for the smallest molybdenum content catalyst is due to a low fraction of sulfided phase as expected from the Mo3d XPS in Fig. 2.

The NO/Mo ratio depended strongly on the support. The MoO<sub>3</sub>/TiO<sub>2</sub> showed a significantly higher NO/Mo ratio than the MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> at a low molybdenum content. On the basis of the XPS results, this is attributed to a higher extent of sulfidation of molybdenum oxide phase (Figs. 2 and 3) and to a higher extent of elimination of sul-

fur anions ( $\Delta S/\text{Mo}$ ) by the H<sub>2</sub>-treatment at 673 K (Table 1) for the MoO<sub>3</sub>/TiO<sub>2</sub> catalysts than for the MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts, taking into consideration the comparable slab size of MoS<sub>2</sub>. The higher ease of sulfur anion removal for MoO<sub>3</sub>/TiO<sub>2</sub> compared to MoO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> is ascribed to the differences in the structure of sulfided molybdenum and/or to interaction modes between sulfided molybdenum and support, which modify the Mo–S bond strength (vide infra).

The TDS of NO in Fig. 8 demonstrates the presence of at least two kinds of NO adsorption sites. The assignment of adsorption sites of  $\alpha$ - and  $\beta$ -NO was conducted on the basis of the H<sub>2</sub>S–NO coadsorption in Fig. 9. The desorption temperature of the  $\alpha$ -peak was increased by ca. 30 K on the H<sub>2</sub>S adsorption, while that of the  $\beta$ -NO peak was not influenced. Since the  $\alpha/(\alpha + \beta)$  ratio was not affected by the H<sub>2</sub>S-coadsorption, it is considered that H<sub>2</sub>S causes no preferential desorption of  $\alpha$ - or  $\beta$ -NO species. Taking into account the dependence of the  $\alpha/(\alpha + \beta)$  ratio on the slab size of MoS<sub>2</sub> or on the edge atom/corner atom ratio,  $\alpha$ - and  $\beta$ -peaks might be assigned to the adsorption on the edge planes and corners of MoS<sub>2</sub> slabs, respectively. However, it seems difficult to explain directly the effect of coadsorbed H<sub>2</sub>S upon the desorption temperature of the  $\alpha$ -peak alone. Accordingly, it is concluded that  $\alpha$ - and  $\beta$ -peaks are assigned to the NO species adsorbed on coordinatively unsaturated (cus) Mo-sites with different numbers of unsaturation.

It has been well established by using <sup>14</sup>NO and <sup>15</sup>NO isotopes and IR techniques that two NO molecules adsorb on one Mo-site, forming dinitrosyl species (33–35). The adsorption sites for  $\alpha$ - and  $\beta$ -NO species are proposed in Scheme 1.  $\alpha$ - and  $\beta$ -sites are assigned to triply and doubly cus sites, respectively. Lower desorption temperature or lower thermal stability of  $\alpha$ -NO may be ascribed to a remaining vacancy on the molybdenum sites. The H<sub>2</sub>S molecule adsorbed on the vacant site is considered to stabilize the preadsorbed  $\alpha$ -NO molecules.



SCHEME 1. Proposed  $\alpha$ - and  $\beta$ -sites on sulfided molybdenum catalysts.

As demonstrated by LRS in Fig. 1,  $\text{MoS}_2$ -like species are formed on the  $\text{Al}_2\text{O}_3$ - and  $\text{TiO}_2$ -supported catalysts. Both  $\alpha$ - and  $\beta$ -NO adsorption sites are considered to be located at the edges or corners of  $\text{MoS}_2$  slabs (39). Assuming a hexagonal structure for  $\text{MoS}_2$  slabs, the edges consists of  $(10\bar{1}0)$  and  $(\bar{1}010)$  planes (Fig. 12). In the case of  $(\bar{1}010)$  plane, the elimination of labile sulfur anions produces triply cus Mo-sites or  $\alpha$  sites as well as doubly cus Mo-sites or  $\beta$ -sites, while exclusively  $\beta$  sites are formed on  $(10\bar{1}0)$  edge planes. It is assumed here that only cus sulfur anions (S) are elimi-

nated under the present conditions ( $\text{H}_2$ -treatment at 673 K) rather than coordinatively saturated bulk sulfur anions ( $\text{S}_b$ ). It should be noted that the  $\beta$ -sites on the  $(10\bar{1}0)$  plane involve labile cus sulfur anions and convert into  $\alpha$ -sites on a further elimination of the cus sulfur anion.

The  $\alpha/(\alpha + \beta)$  ratio depends on both support and molybdenum loading, as shown in Table 2. The sulfided  $\text{MoO}_3/\text{TiO}_2$  catalysts showed lower  $\alpha/(\alpha + \beta)$  ratios than the  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts. In both systems the ratio increased with increasing molybdenum content. These findings cannot be interpreted in terms of the NO/Mo ratio (relative slab size and dispersion of molybdenum sulfide). It is proposed here that the morphology of  $\text{MoS}_2$ -like species depends on the support and molybdenum loading.  $\text{MoS}_2$  slabs produced on  $\text{MoO}_3/\text{Al}_2\text{O}_3$  catalysts expose a higher proportion of  $(10\bar{1}0)$  edge plane than those on  $\text{MoO}_3/\text{TiO}_2$  catalysts. With increasing molybdenum loading,  $(\bar{1}010)$  edge plane becomes more important than  $(10\bar{1}0)$  plane on both catalyst systems. At high molybdenum content ( $>40 \times 10^{13} \text{ Mo cm}^{-2}$ ), XPS intensity analyses suggested the formation of three dimensional  $\text{MoS}_2$  species. This implies that the morphology of multilayered  $\text{MoS}_2$  is also affected by the support. The change in the

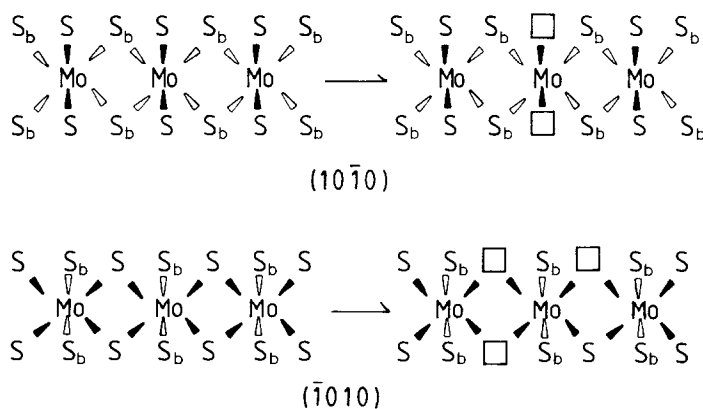


FIG. 12. Schematic drawings for  $(10\bar{1}0)$  and  $(\bar{1}010)$  edge planes and anion vacancies. S, coordinatively unsaturated sulfur anion,  $\text{S}_b$ , coordinatively saturated bulk sulfur anion, and  $\square$ , anion vacancy.

morphology of the molybdenum sulfide may result from molybdenum oxide-support interactions and/or molybdenum sulfide-support interactions. The latter interactions are suggested to modify the facility of anion vacancy formation (Table 1).

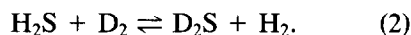
Similar propositions have been made for supported sulfide catalysts. Comparing the HDS activity of nickel sulfide supported on  $\text{SiO}_2$  and  $\text{Al}_2\text{O}_3$ , Burch and Collins (44) proposed that the morphology or composition of nickel sulfide was modified by metal sulfide-support interactions. Very recently, Bouwens *et al.* (45) demonstrated by using EXAFS and XANES that the structure of the cobalt sulfide phase supported on carbon was not a specific  $\text{Co}_9\text{S}_8$  phase and that a higher percentage of octahedral cobalt species was present on cobalt sulfide/carbon system than on  $\text{Co}_9\text{S}_8$ . The structure specific to carbon-supported cobalt sulfides was related to significantly high HDS activities of these catalysts (46). Consequently, it is considered that the structure or morphology of metal sulfide generally depends on the support.

The configuration of active sites on the sulfided  $\text{MoO}_3/\text{Al}_2\text{O}_3$  and  $\text{MoO}_3/\text{TiO}_2$  catalysts is deduced for the hydrogenation of butadiene at 273 K on the basis of the results in Fig. 10. The direct correlation between the hydrogenation activity and the amount of  $\alpha$ -NO, including both catalyst systems, suggests that the hydrogenation takes place preferentially on  $\alpha$ -sites or triply cus Mo-sites. The configuration of the hydrogenation sites suggested here is consistent with that proposed by Tanaka and Okuhara (47). Recently, Wambeke *et al.* (48) have suggested that triply cus Mo-sites are responsible for the hydrogenation of isoprene over  $\text{H}_2$ -treated  $\text{MoS}_2/\text{Al}_2\text{O}_3$  catalysts at 323 K, on the basis of both the dependence of the activity upon the S/Mo ratio and the structural model of  $\text{MoS}_2$  (38). Accordingly, the excellent agreement concerning the active sites strongly suggests that triply cus Mo-sites constitute the active sites for the hydrogenation of olefins at relatively low temperatures (<323 K).

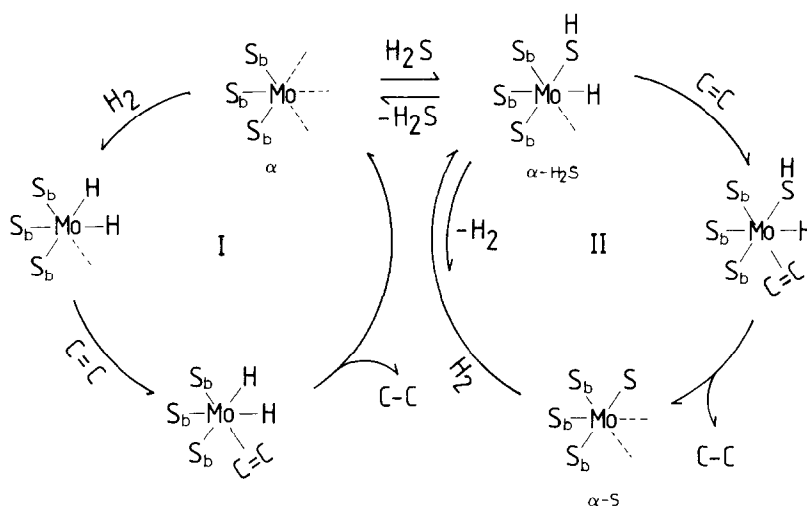
The extension of the proposal to hydrogenations under HDS conditions may require some discussions. As pointed out by Massoth and MuraliDhar (49), it is possible that hydrogenation sites at a high reaction temperature are different from those at a low temperature. It was reported that at a low temperature hydrogenations were poisoned by  $\text{H}_2\text{S}$  (47), while at a high temperature they were little affected (49). However, butadiene has been reported to be hydrogenated by  $\text{H}_2\text{S}$  at 673 K (50). In addition, it has been revealed by Barbour and Campbell (51) using isotopes that the  $\text{H}_2\text{S}$  molecule dissociatively adsorbs on cus Mo-sites of  $\text{MoS}_2$  at 623 K in the following manner:



The following isotopic exchange reaction was also reported to proceed effectively over  $\text{MoS}_2$  at 693–773 K (52):



Taking into account these findings, the hydrogenation cycles over sulfided catalysts are proposed to occur as in Scheme 2, where only  $\alpha$ -sites constitute olefin hydrogenation centers at low and high reaction temperatures and in the absence and presence of  $\text{H}_2\text{S}$ . It is assumed in Scheme 2 that labile cus sulfur atoms (S) work as hydrogen acceptors, while coordinatively saturated bulk sulfur atoms ( $\text{S}_b$ ) are inactive. The catalytic cycle I involving  $\alpha$ -sites is proposed by Tanaka *et al.* (47) and may operate at both low and high temperatures. In the presence of  $\text{H}_2\text{S}$ ,  $\alpha$ -sites are equilibrated with  $\alpha$ - $\text{H}_2\text{S}$ -sites which catalyze hydrogenations only at high temperatures, as proposed in cycle II.  $\alpha$ -S-, namely,  $\beta$ -sites involving cus sulfur atoms are formed as an intermediate. The catalytic cycle II is ineffective at low temperatures, since the formation of  $\alpha$ - $\text{H}_2\text{S}$ -sites inhibits the hydrogenation because of a low hydrogen donating activity. On the other hand, it is considered that the  $\beta$ -sites formed on (10 $\bar{1}$ 0) cannot catalyze the hydrogenation at any temperature as a result of the coordinative satura-



SCHEME 2. Plausible catalytic cycles I and II for the hydrogenation of olefins over sulfided molybdenum catalysts. S, coordinatively unsaturated sulfur anion, and  $S_b$ , coordinatively saturated bulk sulfur.

tion of sulfur atoms in the coordination sphere of the Mo-site.

The active sites for the HDS of thiophene on supported molybdenum sulfides are not as straightforward as those for the hydrogenation of butadiene at 273 K. No linear correlations could be obtained between the amount of total,  $\alpha$ -, or  $\beta$ -NO and the activity as exemplified in Fig. 11. On the basis of the parabolic correlations, it is proposed here that the HDS of thiophene proceeds effectively on dual Mo-sites, for example, adjacent  $\alpha$ - $\alpha$ -sites,  $\alpha$ - $\beta$ -sites, or  $\beta$ - $\beta$ -sites rather than on single  $\alpha$ - or  $\beta$ -sites. As expected from the curves in Fig. 11, improved linear correlations were obtained between the HDS activities and the square of the amount of NO adsorption. The dual site model may be substantiated by recent quantum chemical calculations by Zonnevylle *et al.* (53). They suggest that  $\eta^5$ -interaction modes of thiophene with a Mo-site, in which the thiophene ring is parallel to the surface, are advantageous in weakening the S-C bond. Furthermore, it has been suggested that a cooperation of adjacent Mo-sites is particularly favorable to the S-C bond weakening, where thiophene adsorbs and forms bridge bonds between two adjacent cus Mo-sites while making the  $\eta^5$ -interaction with one of them.

Another question about the HDS is the difference between the supports. As shown in Fig. 11,  $TiO_2$ -supported catalysts showed a higher HDS activity than  $Al_2O_3$ -supported catalysts. Since the HDS activity was not a single function of  $\alpha/(\alpha + \beta)$ , the difference in the TOF between  $TiO_2$ - and  $Al_2O_3$ -supported catalysts cannot be attributed solely to the difference in the edge plane orientations of  $MoS_2$  slabs. It is, accordingly, considered that the interactions between sulfided molybdenum and support surface are responsible for the difference in the TOF as well as the crystalline morphology of  $MoS_2$  slabs. It is suggested by Candia *et al.* (54) that with sulfided  $MoO_3/Al_2O_3$  catalysts, the Mo atoms on the edge planes are bonded to the support surface through Mo-O linkages. Vissers *et al.* (55) adopted similar interactions of molybdenum sulfide with alumina surface to interpret the low HDS activities of  $Al_2O_3$ -supported catalysts compared to carbon-supported catalysts (56).

The reducibility and sulfidability of molybdenum species in oxidic precursors are considered to be a measure of the strength of molybdenum-support interactions via Mo-O-metal bonds, since these bonds are strongly suggested to be broken on reducing the sulfiding processes (20, 37). Taking into account higher reducibility of molybde-

num on  $\text{TiO}_2$  than on  $\text{Al}_2\text{O}_3$ , it is considered that the molybdenum atoms on the  $\text{MoS}_2$  edge planes have no strong interactions with the  $\text{TiO}_2$  surface, whereas they do interact with the  $\text{Al}_2\text{O}_3$  surface. The negative effect of the interactions on the HDS activity may be interpreted in terms of the modification of the electronic state of the Mo atoms located at the active center. As discussed by Pecoraro and Chianelli (57) and Vissers *et al.* (55), electronic modifications of the Mo atoms would induce the change in the Mo–S bond strength, which controls the adverse kinetic factors in the HDS reaction, that is, the anion vacancy formation and adsorption of reactant. Unfortunately, in the present XPS and the TDS and IR studies of NO adsorption, no evidence was obtained for the electronic effect of the support on the molybdenum sulfides. In the case of the hydrogenation of butadiene at low temperature, no support effect was detected and the activity was understood in terms of the number of triply cus Mo-sites, suggesting that the local structure of the active sites is a controlling factor in the low temperature hydrogenation.

#### CONCLUSIONS

Sulfided  $\text{MoO}_3/\text{Al}_2\text{O}_3$  and  $\text{MoO}_3/\text{TiO}_2$  catalysts were characterized by using various physicochemical techniques. It has been shown by LRS and XPS that the  $\text{MoO}_3/\text{TiO}_2$  is fully sulfided to produce predominantly  $\text{MoS}_2$ -like phases, whereas the  $\text{MoO}_3/\text{Al}_2\text{O}_3$  is partially sulfided to produce Mo(V) species as well as  $\text{MoS}_2$ -like phases. Nitric oxide was employed to characterize cus Mo-sites as a practical probe molecule. The NO/Mo ratio of sulfided  $\text{MoO}_3/\text{TiO}_2$  was higher than that of  $\text{MoO}_3/\text{Al}_2\text{O}_3$  at a similar molybdenum loading per surface area of the support. The TDS of NO demonstrated the presence of  $\alpha$ - and  $\beta$ -NO adsorption sites on sulfided molybdenum catalysts. On the basis of the TDS of  $\text{H}_2\text{S}$ –NO coadsorption,  $\alpha$ - and  $\beta$ -sites were assigned to triply and doubly cus Mo-sites, respectively. The  $\alpha/(\alpha + \beta)$  ratio depended on the molybdenum content and support, suggest-

ing that the morphology of  $\text{MoS}_2$ -like species were varied with the loading and support because of molybdenum oxide and/or sulfide–support interactions. On the basis of the linear correlation between the hydrogenation activity and the number of  $\alpha$ -sites, triply cus Mo-sites are proposed to be the active sites for the hydrogenation of butadiene at 273 K. Catalytic cycles are proposed for the hydrogenation of olefins at low and high reaction temperatures and in the presence and absence of  $\text{H}_2\text{S}$  on the basis of the present and literature results. Parabolic correlations between the HDS activity and the amount of NO adsorption suggested a dual site model for the HDS of thiophene. The HDS activity of the  $\text{TiO}_2$ -supported catalysts was higher than that of the  $\text{Al}_2\text{O}_3$ -supported catalysts, suggesting the negative effects of molybdenum sulfide–support interactions on the HDS.

#### ACKNOWLEDGMENTS

We gratefully acknowledge Messrs. M. Kitamura and K. Nagata for carrying out a part of the experimental procedures. We also thank Mr. M. Oh-Hama in the Faculty of Science, Osaka University, for the measurements of laser Raman spectra.

#### REFERENCES

1. Massoth, F. E., in "Advances in Catalysis" (D. D. Eley, H. Pines, and P. B. Weisz, Eds.), Vol. 27, p. 265. Academic Press, New York, 1978.
2. Grange, P., *Catal. Rev. Sci. Eng.* **21**, 135 (1980).
3. Tauster, S. J., Pecoraro, T. A., and Chianelli, R. R., *J. Catal.* **63**, 515 (1980).
4. Bachelier, J., Duchet, J. C., and Cornet, D., *Bull. Soc. Chim. Belg.* **90**, 1301 (1980).
5. Jung, H. J., Schmitt, J. L., and Ando, H., in "Proceedings of Fourth International Conference on the Uses of Molybdenum" (H. F. Barry and P. C. H. Mitchell, Eds.), p. 246. Climax Molybdenum Comp., Ann Arbor, MI, 1982.
6. Zwierczak, W., MuraliDhar, G., and Massoth, F. E., *J. Catal.* **77**, 432 (1982).
7. Topsøe, H., Candia, R., Topsøe, N., and Clausen, B. S., *Bull. Soc. Chim. Belg.* **93**, 783 (1984).
8. Topsøe, N., and Topsøe, H., *J. Catal.* **75**, 354 (1982).
9. Saini, A. R., Johnson, B. G., and Massoth, F. E., *Appl. Catal.* **40**, 157 (1988).
10. Miciukiewicz, J., Zwierczak, W., and Massoth, F. E., *Bull. Soc. Chim. Belg.* **96**, 915 (1987).
11. Ng, K. Y. S., and Gulari, E., *J. Catal.* **95**, 33 (1985).



12. Nishijima, A., Shimada, H., Sato, T., Yoshimura, Y., and Hiraishi, J., *Polyhedron* **5**, 243 (1986).
13. Shimada, H., Sato, T., Yoshimura, Y., and Nishijima, A., *J. Catal.* **110**, 275 (1988).
14. MuraliDhar, G., Massoth, F. E., and Shabtai, J., *J. Catal.* **85**, 44 (1984).
15. Ng, K. Y. S., and Gulari, E., *J. Catal.* **92**, 340 (1985).
16. Liu, Y. C., Griffin, G. L., Chan, S. S., and Wachs, I. E., *J. Catal.* **94**, 108 (1985).
17. Bond, G. C., Flamerz, S., and van Wijk, L., *Catal. Today* **1**, 229 (1987).
18. Quincy, R. B., Houalla, M., and Hercules, D. M., *J. Catal.* **106**, 85 (1987).
19. Zingg, D. S., Makovsky, L. E., Tischer, R. E., Brown, F. R., and Hercules, D. M., *J. Phys. Chem.* **84**, 2898 (1980).
20. Okamoto, Y. and Imanaka, T., *J. Phys. Chem.* **92**, 7102 (1988).
21. Li, C. P. and Hercules, D. M., *J. Phys. Chem.* **88**, 456 (1984).
22. Okamoto, Y., Tomioka, H., Katoh, Y., Imanaka, T., and Teranishi, S., *J. Phys. Chem.* **84**, 1833 (1980).
23. Schrader, G. L. and Cheng, C. P., *J. Catal.* **80**, 369 (1983).
24. Maezawa, A., Kitamura, M., Okamoto, Y., and Imanaka, T., *Bull. Chem. Soc. Japan* **61**, 2295 (1988).
25. Clausen, B. S., Topsøe, H., Candia, R., Villadsen, J., Lengeler, B., Als-Nielsen, J., and Christensen, F., *J. Phys. Chem.* **85**, 3868 (1981).
26. Zwierczak, W., Qader, Q., and Massoth, F. E., *J. Catal.* **106**, 65 (1987).
27. Brown, F. R., Makovsky, L. E., and Rhee, K. H., *J. Catal.* **50**, 162 (1977).
28. Cheng, C. P., and Schrader, G. L., *J. Catal.* **60**, 276 (1979).
29. Brown, F. R., Makovsky, L. E., and Rhee, K. H., *J. Catal.* **50**, 385 (1977).
30. Okamoto, Y., Imanaka, T., and Teranishi, S., *J. Phys. Chem.* **85**, 3798 (1981).
31. Okamoto, Y., Katoh, Y., Mori, Y., Imanaka, T., and Teranishi, S., *J. Catal.* **70**, 445 (1981).
32. Valyon, J. and Hall, W. K., *J. Catal.* **84**, 216 (1983); Valyon, J., Schneider, R. L., and Hall, W. K., *J. Catal.* **85**, 277 (1984).
33. Millman, W. S. and Hall, W. K., *J. Phys. Chem.* **83**, 427 (1982).
34. Peri, J. B., *J. Phys. Chem.* **86**, 1615 (1982).
35. Kazusaka, A. and Howe, R. F., *J. Catal.* **63**, 447 (1980).
36. Okamoto, Y., Oh-Hara, M., Maezawa, A., Imanaka, T., and Teranishi, S., *J. Phys. Chem.* **90**, 2396 (1986).
37. Hall, W. K., in "Proceedings of the Climax Fourth International Conference of the Chemistry and Uses of Molybdenum" (H. F. Barry and P. C. H. Mitchell, Eds.), p. 224. Climax Molybdenum Comp., Ann Arbor, MI, 1982.
38. Kasztelan, S., Toulhoat, H., Grimblot, J., and Bonnelle, J. P., *Appl. Catal.* **13**, 127 (1984).
39. Suzuki, K., Soma, M., Onishi, T., and Tamaru, K., *J. Electron Spectrosc. Relat. Phenom.* **24**, 283 (1981).
40. Reddy, A., Goldwasser, J., and Hall, W. K., *J. Catal.* **113**, 82 (1988).
41. Zaki, M. I., Vielhaber, B., and Knözinger, H., *J. Phys. Chem.* **90**, 3176 (1986).
42. Candia, R., Clausen, B. S., Bartholdy, J., Topsøe, N. and Topsøe, H., in "Proceedings, 8th International Congress on Catalysis," p. 375. Verlag Chemie, Weinheim, Berlin, 1984; Topsøe, N., and Topsøe, H., *J. Catal.* **77**, 293 (1982).
43. Lopez Agudo, A., Gil Llambias, F. J., Tascon, J. M. D., and Fierro, J. L. G., *Bull. Soc. Chim. Belg.* **93**, 719 (1984).
44. Burch, R., and Collins, A., *J. Catal.* **97**, 385 (1986).
45. Bouwens, S. M. A. M., Koningsberger, D. C., de Beer, V. H. J., and Prins, R., *Catal. Lett.* **1**, 55 (1988).
46. Duchet, J. C., van Oers, E. M., de Beer, V. H. J., and Prins, R., *J. Catal.* **80**, 386 (1983).
47. Tanaka, K. and Okuhara, T., *Catal. Rev. Sci. Eng.* **15**, 249 (1977), and references therein.
48. Wambeke, A., Jalowiecki, L., Kasztelan, S., Grimblot, J. P., and Bonnelle, J. P., *J. Catal.* **109**, 320 (1988).
49. Massoth, F. E. and MuraliDhar, G., in "Proceedings of the Climax Fourth International Conference of the Chemistry and Uses of Molybdenum" (H. F. Barry and P. C. H. Mitchell, Eds.), p. 243. Climax Molybdenum Comp., Ann Arbor, MI, 1982.
50. Sugioka, M. and Kimura, F., *J. Japan Petrol. Inst.* **28**, 270 (1985).
51. Barbour, J., and Campbell, K. C., *J. Chem. Soc. Chem. Commun.*, 1371 (1982).
52. Katsumoto, M., Fueki, K., and Mukaibo, T., *Bull. Chem. Soc. Japan* **46**, 3641 (1973).
53. Zonneville, M. C., Hoffmann, R., and Harris, S., *Surf. Sci.* **199**, 320 (1988).
54. Candia, R., Sorensen, O., Villadsen, J., Topsøe, N., Clausen, B. S., and Topsøe, H., *Bull. Soc. Chim. Belg.* **93**, 763 (1984).
55. Vissers, J. P. R., Scheffer, B., de Beer, V. H. J., Moulijn, J. A., and Prins, R., *J. Catal.* **105**, 277 (1987).
56. Vissers, J. P. R., Bachelier, J., ten Doeschate, H. J. M., Duchet, J. C., de Beer, V. H. J., and Prins, R., in "Proceedings, 8th International Congress on Catalysis," p. 387. Verlag Chemie, Weinheim, Berlin, 1984.
57. Pecoraro, T. A., and Chianelli, R. R., *J. Catal.* **67**, 430 (1981).